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Abstract: ABSTRACT OF THE DISCLOSURE

Process for the production of a three-dimensional substrate provided with a protective and decorative laminar
5 structure, in which a primer layer of a coating composition (I) which is electrically conductive in the stoved state is applied without spraying onto an electrically conductive substrate and stoved, whereupon a substrate not yet in the desired three-dimensional shape is shaped, whereupon a
10 second coating layer of an electrophoretically depositable coating composition (II) is electrophoretically deposited and stoved and whereupon a plastic film is applied.